



## 1935-1940 Ford Car Rear 4-Link & 1935-1941 Ford Truck Rear 4-Link Install Sheet

1-866-925-1101

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**CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST BEFORE INSTALLATING OF THE KIT.  
IF ANY PIECES ARE MISSING, PLEASE CONTACT: TOTAL COST INVOLVED 800-925-1101**

1. The center of rear axle housing is located 17 1/4" back from the center of the fender mounting holes as indicated in the diagram
2. The rear axle brackets are located 37" apart between the centers of the coil spring mounting holes. Make certain that the brackets are equal distances from the axle flanges. Set the pinion angle before welding the brackets to the axle. Set the pinion angle with the two four link mounting holes vertical, and with the shock mounting face parallel with the upper shock mounting face (reduces shock friction and wear while increasing seal life)
3. The frame brackets slip into the cross member. Install the four trailing links to properly position the frame brackets at the correct angle. The brackets may require some minor trimming to fit correctly

**Note:** The trailing links are assembled with the adjusters toward the front. All the brackets should be tack welded first, and then the assembly should be checked for squareness and alignment before any pieces are permanently welded in place. All welding should be done by a qualified welder

